CO2 from the Manufacture, Delivery & Construction of a Modern Wind Turbine.

[Note: In this document we will convert everything to US tons. 1 (metric) Tonne = 1.10231 Ton (2000 pounds), which is sometimes called a short Ton.]

Wind turbine manufacture Vestas <u>estimates</u> that each onshore turbine used 250 metric tonnes of coal = $276 \pm \text{tons}$.

The US Energy Information Agency (EIA) says <u>this</u> about burning coal:

"Complete combustion of 1 ton of this coal will generate about 5,720 pounds (2.86 tons) of carbon dioxide."

Therefore, the structural steel manufacture of one turbine will produce: $276\pm x 2.86 = 800\pm tons of CO2$

So, the steel mfg for a 100 MW wind project w 2.5 MW turbines will produce: 800± x 40 = 32,000± tons of CO2 = **64,000,000± pounds of CO2**

The high temperature needed for **cement** manufacturing (a kiln at 3400 degrees F) makes it an energy intensive process. The analysis is that: "<u>Every pound of **cement** manufacture and delivery produces a pound of CO2</u>".

<u>This</u> and <u>this</u> both say that a typical modern wind turbine base has $1000 \pm$ tons of concrete & steel. <u>Concrete</u> is typically comprised of $15\% \pm$ of cement.

So each 1000 \pm ton (2 \pm million pounds) concrete tower base would produce: 2,000,000 \pm x .15 = 300,000 \pm pounds of CO2 into the atmosphere.

So the concrete of a 100 MW project (40: 2.5 MW turbines) would produce: $40 \ge 2,000,000 \pm \ge 12,000,000 \pm \text{ pounds of CO2}$

Therefore, the Manufacture and Assembly of a 100 MW wind project: 64± million + 12± million + misc (e.g. delivery) = **80± Million pounds of CO2**

The question then is: How much CO2 does wind energy actually save — so that the payback period can be accurately calculated.

This is a complex problem, and the answer depends on several variables.

A good discussion is <u>here</u>.

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